

CERTIFICATE

The Notified Body for Pressure Equipment
of TÜV NORD Systems GmbH & Co. KG

certifies that the company

**HMT Hebing Maschinenteknik GmbH
Wochteresch 6
46414 Rhede**

*) Permanent establishments see back page

has been verified and recognized
as welding workshop in the product range of

Flue Gas Fittings, Pressure Equipments and Steel Structures

based on the requirements of the standard

DIN EN ISO 3834-2

Certificate-no.: 07-202-1411 EN 2746/15

The range of validity and details of the inspection can be seen on the back page
and in our

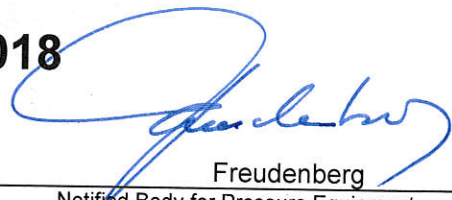
Report-no./ file-no.: 811 283 2901

The company is using a quality assurance system,
technical equipment, qualified personnel and procedures for joining processes
for manufacturing and testing of welded products.

This certificate is valid until

October 2018

Duisburg, 11/12/20158 – Gög/Bz



Freudenberg
Notified Body for Pressure Equipment
of TÜV NORD Systems GmbH & Co. KG
(Reg. -No. 0045)

Scope of the welding activities

Only valid in relation and as an attachment to the certificate DIN EN ISO 3834 Part 2

Permanent

Establishments: HMT Hebing ; aschinentechnik GmbH; Wochteresch 6; Rhede
HMT GmbH; Schlavenhorst 28; Bocholt

Cert.-no.: 07-204-1411 EN 2746/15

Date of issue: October 2015

1 Product(s) of the manufacturer

Pressure equipment, flue gas fittings, structural components and steel structures until EXC3 according to EN 1090-2

2 Product standards and other standards (see DIN EN ISO 3834-5)

DIN EN 1090-2, DIN EN ISO 9606-1, DIN EN ISO 5817, DIN EN ISO 15614

3 Material group(s) (acc. to CEN ISO/TR 15608)

1.1, 1.2, 2.1, 2.2, 3.1 $ReH \leq 690 \text{ N/mm}^2$, 5.1, 5.2, 7.1, 8.1, 10.1

4 Welding processes and related material groups

Welding processes (acc. to ISO 4063) with grade of mechanization	Material groups (acc. to CEN ISO/TR 15608)
135 GMAW, partly and fully mechanized	1.1, 1.2, 2.1, 2.2, 3.1, 5.1, 5.2, 8.1, 10.1
111 SMAW, manual	5.1
141 TIG Gas tungsten arc welding, manual and partly-mechanized	2.1, 2.2, 5.1, 5.2, 7.1, 8.1, 10.1
136 GMAW with flux cored electrode, partly and fully mechanized	5.1

5 Responsible welding coordinators

Name	Qualification	Scope of competence and level*
Herrmann, Otto	EWE	Responsible welding coordinator level C
Schmidt, Michael	EWS	Welding coordinator level B
Brüning, Wigbert	EWS	Welding coordinator level B

* The level of knowledge complies with ISO 14731

TÜV NORD Systems GmbH & Co. KG • Technikzentrum • Notified Body for Pressure Equipment
Große Bahnstraße 31 • 22525 Hamburg
Telefon +49 40 8557-0 • Fax +49 40 8557-2710 • E-mail: technikzentrum@tuev-nord.de